

## ECITB SBT 01, 02, 03

EnerMech's SBT suite of courses are accredited by the ECITB and comply fully with guidance set out by Step Change in Safety in relation to small bore tubing. These courses form stage 1 training for the ECITB's 4-stage competence model.

**SBT01** provides training on assembly and installation of **twin ferrule compression fittings**

- SBT01 can be accessed by learners with no prior training

**SBT02 and SBT03** provide training on **coned and threaded medium and high pressure fittings**.

- SBT02 can be accessed by learners who hold ECITB SBT01
- SBT03 can be accessed by learners with no prior training or experience

Each module focuses on the following areas relevant to the type of fitting for the course/s selected:

- Overview of hydrocarbon releases
- Relevant legislation and regulation & safe systems of work
- SBT systems & components & instrument tubing and piping
- Twin ferrule compression fittings and/or coned and threaded medium and high pressure fittings

Practical activities include:

- Assembly, disassembly and remake
- Marking out, cutting preparing and tub bending
- Fabricate, install support, torque and clamp tube assembly
- Verifying the joint
- Pressure testing (Instructor-led)

**Certification:** On completion of stage 1 of any of the above courses, Candidates will receive an ECITB certificate and will be issued with the relevant Work Based Task Assignment Books to be completed in the workplace.

Candidates wishing to enter for TSBT Technical Tests must complete their logbook within 12 months of initial training. EnerMech are accredited by ECITB to complete the full suite of TSBT Technical Tests in stages 3 and 4 of the competence model.

